

1. Identification

Product Name	: UV ink LF-200 Magenta
Order No.	: SPC-0591M
General Use	: Ink for ink jet printer
Product Description	: UV Inkjet Ink
SDS Number	: 037-U050563
Manufacture	
Company Name	: Mimaki Engineering Co., Ltd.
Address	2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN
Telephone No.	: +81-268-64-2413
Importer / Distributor Esta	ablished in USA
Company Name	: MIMAKI USA, INC.
Address	: 150 Satellite Boulevard, suite A, Suwanee, Georgia 30024, U.S.A.
Telephone No.	: +1-678-730-0170
Emergency Telephone No.	: +1 866 928 0789 (within United States only, Toll free)
	$+1\ 215\ 207\ 0061$

2. Hazards Identification

[GHS Classification] Physical Hazards Flammable Liquids	: Not classified
Health Hazards Skin Corrosion / Irritation	: Category 2
Eye Damage / Irritation	Category 2 Category 2A
Sensitization – Skin Toxic to Reproduction	Category 1 Category 2

The above list does not include category being non-classifiable or not-applicable.

[GHS Label Elements]





Signal Word Warning Hazard Statements H315 Causes skin irritation H317 May cause an allergic skin reaction H319 Causes serious eve irritation H361 Suspected of damaging fertility or the unborn child **Precautionary Statements** [Prevention] P201 Obtain SDS (Safety Data Sheet) and printer's operation manual before use. P202 Do not handle until all safety precautions have been read and understood. P261 Avoid breathing gas/mist. P264 Wash hands thoroughly after handling. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves/protective clothing/eye protection/face protection. [Response] P302+P352 IF ON SKIN: Wash with plenty of soap and water. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313 IF exposed or concerned: Get medical advice/attention. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention. P362+P364 Take off contaminated clothing and wash before re-use. [Storage] P405 Store locked up. [Disposal] P501 Dispose of contents/container in accordance with local/regional/national/international regulation (to be specified).

[Hazards not otherwise classified]

None.

16% of the mixture consists of ingredients of unknown acute oral toxicity.

35% of the mixture consists of ingredients of unknown acute dermal toxicity.

NFPA Rating (scale 0 - 4)

Health = 2 Flammability = 1 Instability = 2 Special = None



3. Composition / Information on Ingredients

No	Chemical Name	Wt%	CAS No.
1	ISOBORNYL ACRYLATE	40 - 50	5888-33-5
2	TETRAHYDROFURFURYL ACRYLATE	10 - 20	2399-48-6
3	2,4,6-Trimethylbenzoyldiphenylphosphine oxide	5 - 15	75980-60-8
4	AMINE MODIFIED ACRYLATE OLIGOMER	1 - 15	Trade Secret
5	DIETHYLENE GLYCOL ETHYL ETHER ACRYLATE	5 - 15	7328-17-8
6	2,9-DICHLOROQUINACRIDONE	1 - 10	Trade Secret
7	9H-Thioxanthen-9-one, 2,4-diethyl-	1 - 10	82799-44-8
8	SUBSTITUTED TRIAZINE	0 - 10	Trade Secret
9	POLYMERIC AMIDE 510390490-8248P	1 - 10	Trade Secret
10	1,6-HEXANEDIOL DIACRYLATE	< 1.0	13048-33-4
11	TETRAHYDROFURFURYL ALCOHOL	< 0.5	97-99-4

4. First Aid Measures

Inhalation	Remove person to fresh air. If you feel unwell, get medical attention.
Eye Contact	: Immediately flush with large amounts of water. Remove contact
	lenses if easy to do. Continue rinsing. Get medical attention.
Skin Contact	: Immediately wash with soap and water. Remove contaminated
	clothing and wash before reuse. If signs/symptoms develop, get
	medical attention.
Ingestion	Rinse mouth. If you feel unwell, get medical attention.
Most Important	: See Section 11.1. Information on toxicological effects.
Symptoms/Effects	
Indication of Immediate	: Not applicable.
Medical Attention and	
Special Treatment	
Needed, If Needed	



5. Fire Fighting Measures

Flammable Properties	: Flash point $>200^{\circ}$ F
Extinguishing Media	: Use a fire fighting agent suitable for ordinary combustible material
	such as water or foam to extinguish.
Special Hazards Arising	: Closed containers exposed to heat from fire may build pressure and
from the Chemical	explode.
Hazardous Combustion	Carbon monoxide, Carbon dioxide (During Combustion)
Products	
Special protective actions	: Water may not effectively extinguish fire; however, it should be used
for fire-fighters	to keep fire-exposed containers and surfaces cool and prevent
	explosive rupture.

6. Accidental Release Measures

Personal precautions,	[:] Evacuate area. Ventilate the area with fresh air. For large spill, or
protective equipment and	spills in confined spaces, provide mechanical ventilation to disperse
emergency procedures	or exhaust vapors, in accordance with good industrial hygiene
	practice. Warning! A motor could be an ignition source and could
	cause flammable gases or vapors in the spill area to burn or explode.
	Refer to other sections of this SDS for information regarding
	physical and health hazards, respiratory protection, ventilation, and
	personal protective equipment.
Environmental	Avoid release to the environment. For larger spills, cover drains and
precautions	build dikes to prevent entry into sewer systems or bodies of water
Methods and material for	: Contain spill. Working from around the edges of the spill inward,
containment and cleaning	cover with bentonite, vermiculite, or commercially available
up	inorganic absorbent material. Mix in sufficient absorbent until it
	appears dry. Remember, adding an absorbent material does not
	remove a physical, health, or environmental hazard. Collect as much
	of the spilled material as possible. Place in a closed container
	approved for transportation by appropriate authorities. Clean up
	residue with an appropriate solvent selected by a qualified and
	authorized person. Ventilate the area with fresh air. Read and follow
	safety precautions on the solvent label and SDS. Seal the container.

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Dispose of collected material as soon as possible.

7.	Handling	and	Storage
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Precautions for Safe	Avoid skin contact with hot material. For industrial or professional
Handling	use only. Do not use in a confined area with minimal air exchange. Do
	not handle until all safety precautions have been read and
	understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not
	get in eyes, on skin, or on clothing. Do not eat, drink or smoke when
	using this product. Wash thoroughly after handling. Contaminated
	work clothing should not be allowed out of the workplace. Avoid
	release to the environment. Wash contaminated clothing before
	reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid
	etc.) Use personal protective equipment (gloves, respirators, etc.) as
	required. Vapors may travel long distances along the ground or floor
	to an ignition source and flash back.
Conditions for Safe	[:] Keep cool. Protect from sunlight. Store away from heat. Store away
Storage, including any	from oxidizing agents.
Incompatibilities	

8. Exposure Controls / Personal Protection

Exposure Limit Values : If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS No.	Agency	Limit type	Additional
				Comments
1,6-HEXANEDIOL	13048-33-4	AIHA	TWA:1 mg/m ³	Dermal
DIACRYLATE			(0.11 ppm)	Sensitizer
TETRAHYDROFURFURYL	2399-48-6	Manufacturer	TWA:0.1 ppm	
ACRYLATE		determined	$(0.64 \text{mg/m}^3);$	
			STEL:0.3 ppm	
			$(1.91 mg/m^3)$	
TETRAHYDROFURFURYL	97-99-4	AIHA	TWA:2 mg/m ³	
ALCOHOL			(0.5 ppm)	

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Safety Data Sheets

ACGIH : American Conference of Governmental Industrial Hygienists AIHA : American Industrial Hygiene Association CMRG : Chemical Manufacturer's Recommended Guidelines OSHA : United States Department of Labor - Occupational Safety and Health Administration TWA: Time-Weighted-Average STEL: Short Term Exposure Limit CEIL: Ceiling

Exposure Controls

Occupational Exposure Controls

Appropriate Engineering Controls : Use with appropriate local exhaust ventilation. Provide local exhaust ventilation at transfer points. Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

Personal Protection Respiratory Protection



Skin/Hand Protection



: An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates For questions about suitability for a specific application, consult with your respirator manufacturer.

: Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of

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Eye Protection

Safety Glasses protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

: Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended: Indirect Vented Goggles

9. Physical and Chemical Properties

Appearance	- Physical State	: Liquid
	- Color	: Magenta
Odor		: Acrylate Odor,
pН		: Not available
Boiling Point	/ Boiling Range	$:>200^{\circ}$ F
Melting Point	/ Melting Range	: Not available
Decomposition	n Temperature	: Not available
Flash Point		$:>200^{\circ}$ F
Auto ignition	temperature	: Not available
Flammability	(Solid, Gas)	: Not Applicable
Explosive Pro	perties	: Not available
Oxidizing Pro	perties	: Not available
Upper / Lower Flammability or		: Not available
Explosive Lim	nits	
Vapor Pressur	re	: < 10 mmHg [@ 20 °C]
Specific Gravi	ty	: 1.04 [Ref Std: WATER=1]
Solubility		: Not available
Water Solubility		: Negligible
Partition Coefficient (n-octanol / Water)		: Not available
Viscosity		: Not available
Vapor Density		: > 1 [Ref Std: AIR=1]
Evaporation H	Rate	: Not available
VOC		: Not available



10. Stability and Reactivity

Reactivity	: This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.
Chemical Stability	: Stable under normal conditions of use.
Possibility of Hazardous	: Hazardous polymerization may occur. (Upon depletion of inhibitor or
Reactions	exposure to heat)
Conditions to Avoid	: Heat
Incompatible Materials	: Strong oxidizing agents
Hazardous	: None known.
Decomposition	

Refer to section 5.2 for hazardous decomposition products during combustion

11. Toxicological Information		
Inhalation	Respiratory Tract Irritation: Signs/symptoms may include cough,	
	sneezing, nasal discharge, headache, hoarseness, and nose and	
	throat pain.	
Skin Contact	: Skin Irritation: Signs/symptoms may include localized redness,	
	swelling, itching, dryness, cracking, blistering, and pain.	
	Allergic Skin Reaction (non-photo induced): Signs/symptoms may	
	include redness, swelling, blistering, and itching.	
	Allergic Skin Reaction (non-photo induced) in sensitive people:	
	Signs/symptoms may include redness, swelling, blistering, and	
	itching.	
Eye Contact	: Severe Eye Irritation: Signs/symptoms may include significant	
	redness, swelling, pain, tearing, cloudy appearance of the cornea,	
	and impaired vision	
Ingestion	: May be harmful if swallowed. Gastrointestinal Irritation:	
	Signs/symptoms may include abdominal pain, stomach upset,	
	nausea, vomiting and diarrhea.	



Additional Health Effects:	
Reproductive/Developmental	: Contains a chemical or chemicals which can cause birth defects or
Toxicity:	other reproductive harm.

12. Ecological Information

	Handling is noted because it might influence the environment when
	leaking and abandoning it.
	Especially, note that the product doesn't flow directly to ground, the
	river, and the drain ditch.
Ecotoxicity	: Please contact the address or phone number listed on the first page of
	the SDS for additional chemical fate information on this material
	and/or its components.
Persistence and	: Not available
Degradability	
Bioaccumulation	: Not available
Mobility	: Not available
Other Toxicity	: Not available

13. Disposal Considerations

: Comply with all USA, national and local regulations. Do not release to water. Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

Do not dump this product into sewers, on the ground or into any body of water.



EPA Hazardous Waste : Not regulated Number (RCRA)

14. Transport Information

	Check a thing without a leak in a container.
	Perform prevention of collapse of cargo surely.
UN Number	: UN3082
Shipping	Environmentally hazardous substance, liquid, n.o.s.
Name	(Contains: ISOBORNYL ACRYLATE,
	1,6-HEXANEDIOL DIACRYLATE)
Hazardous Class or	: 9
Division	
Packing Group (PG)	: III
Marine Pollutant	: Yes
Remarks	Single or inner packaging less than 5 L (liquid) or 5 kg net (solids) is
	excepted from Dangerous Goods regulations.
	Refer to ICAO/IATAA197, IMDG 2.10.2.7, ADR SP 375.

15. Regulatory Information

U.S. Federal Regulations			
SARA TitleIII	: Immediate Hazard: Yes		
Section 311/312	Delayed Hazard: Yes		
	Fire: No		
	Pressure: No		
	Reactive: No		
SARA TitleIII	3		
Section 313	Ingredient	CAS No.	%
	DIETHYLENE GLYCOL ETHYL ETHER	7222-17-0	5 - 15
	ACRYLATE (GLYCOL ETHERS)	7328-17-8	5 - 15



This material contains a chemical which requires export notification under TSCA Section 12[b]:

Ingredient	CAS No.	Regulation	Status
9H-Thioxanthen-9-one, 2,4-diethyl-	82799-44-8	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Applicable

This material contains a chemical regulated by an EPA Significant New Use Rule (TSCA Section 5)

Ingredient	CAS No.	Reference
9H-Thioxanthen-9-one, 2,4-diethyl-	82799-44-8	40CFR721.9664

California Proposition	WARNING
65	This product can expose you to chemicals including Toluene,
	which is known to the State of California to cause birth defects or
	other reproductive harm. For more information go to
	www.P65Warnings.ca.gov.
Chemical Inventories	: The components of this product are in compliance with the chemical
	notification requirements of TSCA.

16. Other Information

This information is furnished without warranty, express or implied, except that it is accurate to the best knowledge of Mimaki Engineering Corporation.

It relates only to the specific material designated herein, and does not relate to use in combination with any other material or process.

Mimaki Engineering Corporation assumes no legal responsibility for use or reliance upon this information.